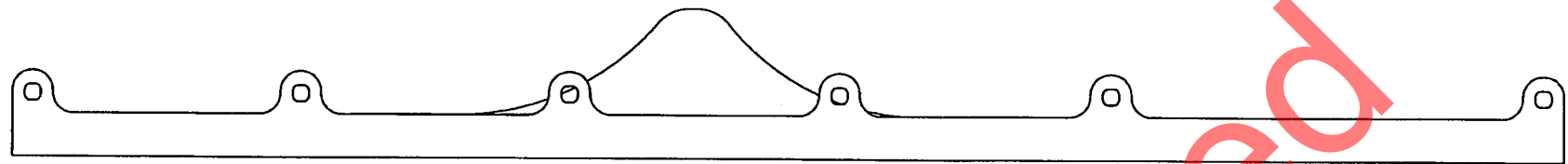
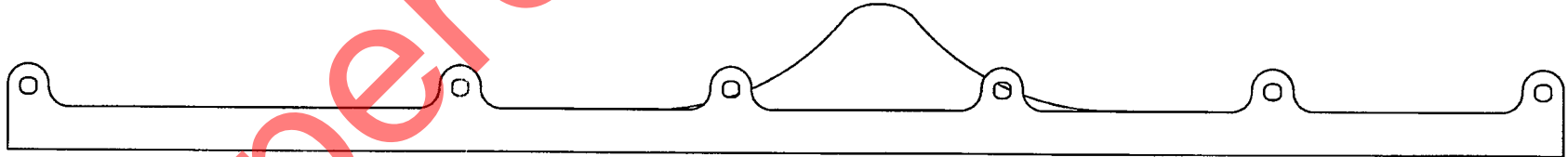
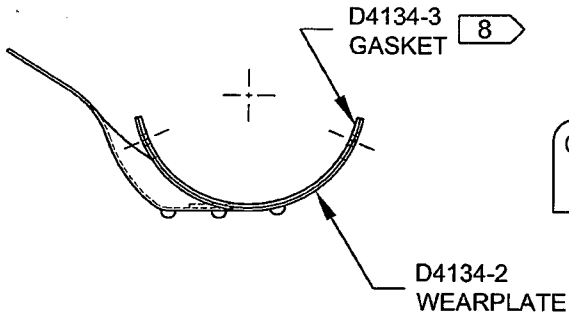
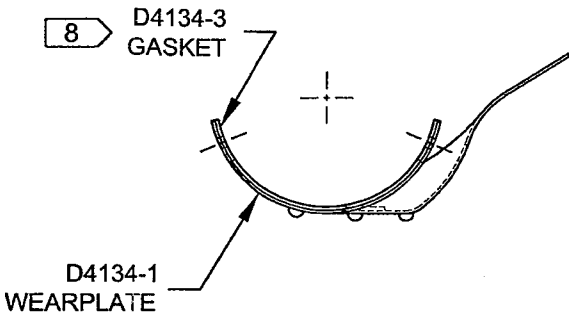


QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D4134-041	WEARPLATE, LH AFT
	X	D4134-042	WEARPLATE, RH AFT
1		D4134-1	WEARPLATE
	1	D4134-2	WEARPLATE
1	1	D4134-3	GASKET
A/R	A/R	1300 / 1300L	3M SCOTCH-GRIP ADHESIVE



D4134-041 WEARPLATE, LH AFT



D4134-042 WEARPLATE, RH AFT

RELEASED
2010-06-29

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4134-xxx" USING YELLOW PAINT MARKER ON INSIDE SURFACE
 - 7) WEIGHT: -041/-042 = 2.2 lbs
 - 8) BOND D4134-3 GASKET TO INNER SURFACE OF WEARPLATE USING A THIN LAYER OF 3M 1300/1300L SCOTCH GRIP ADHESIVE

A	NEW ISSUE	CP	10.06.15
REV.	DESCRIPTION	BY	DATE
DESIGN	99	DART AEROSPACE USA, INC	
DRAWN	99	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4134	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE, AFT	NTS
DATE	10.06.15	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

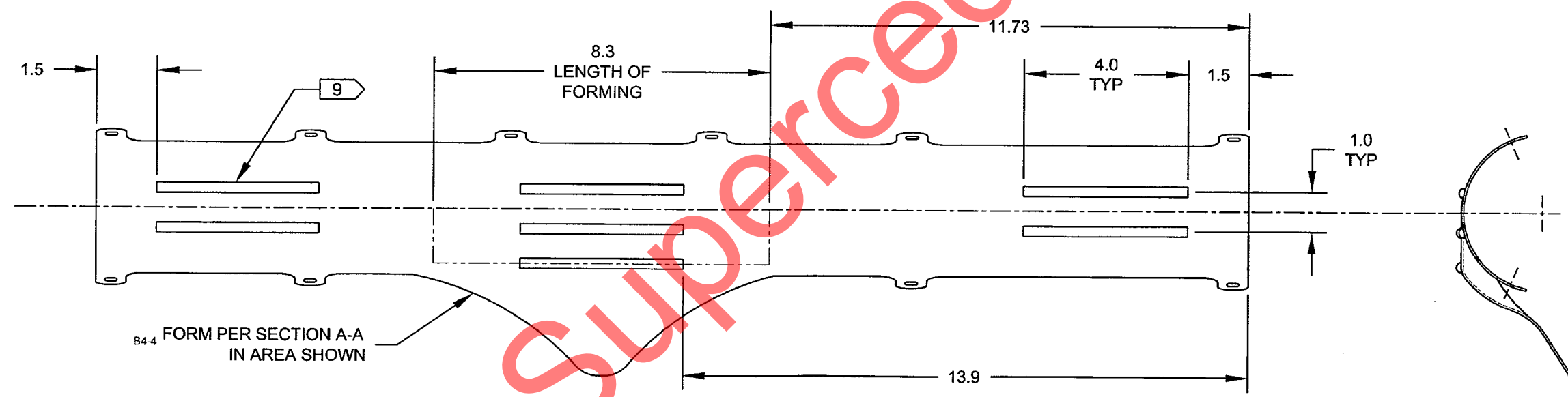
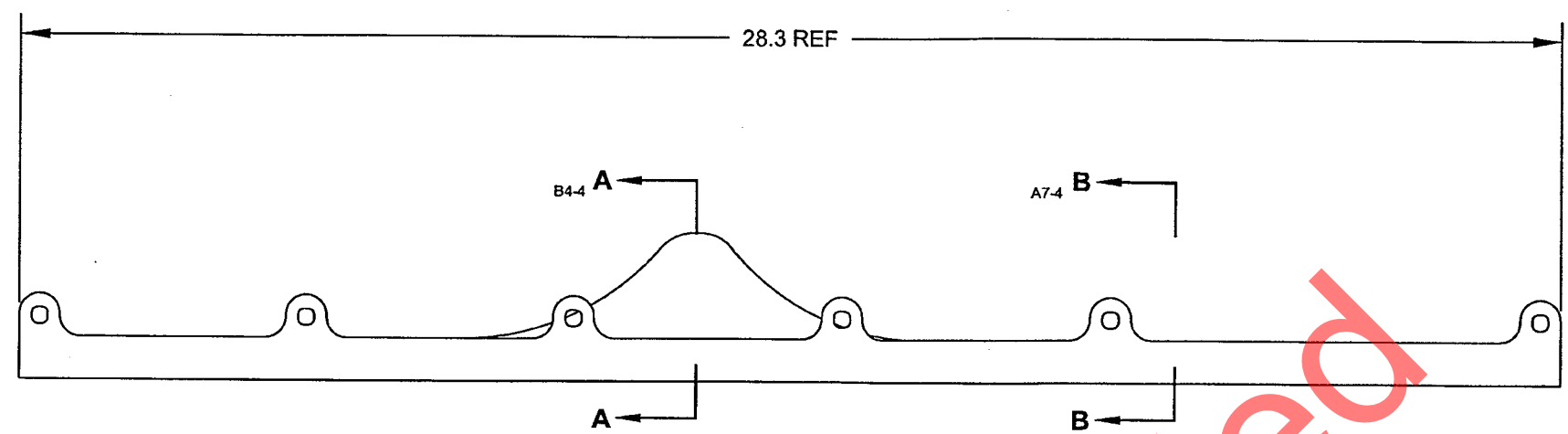
8 7 6 5 4 3 2 1

D

C

B

A



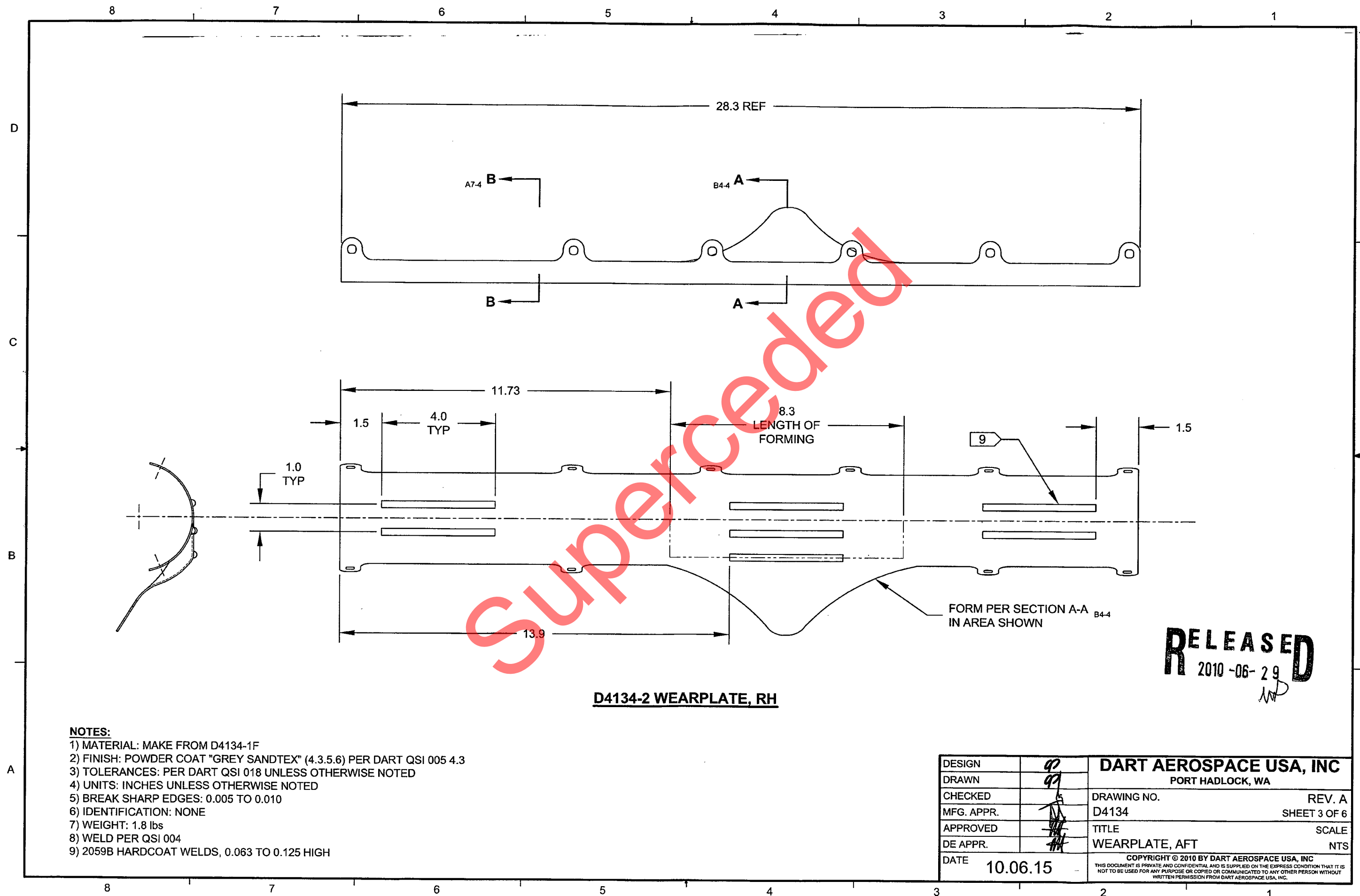
D4134-1 WEARPLATE, LH

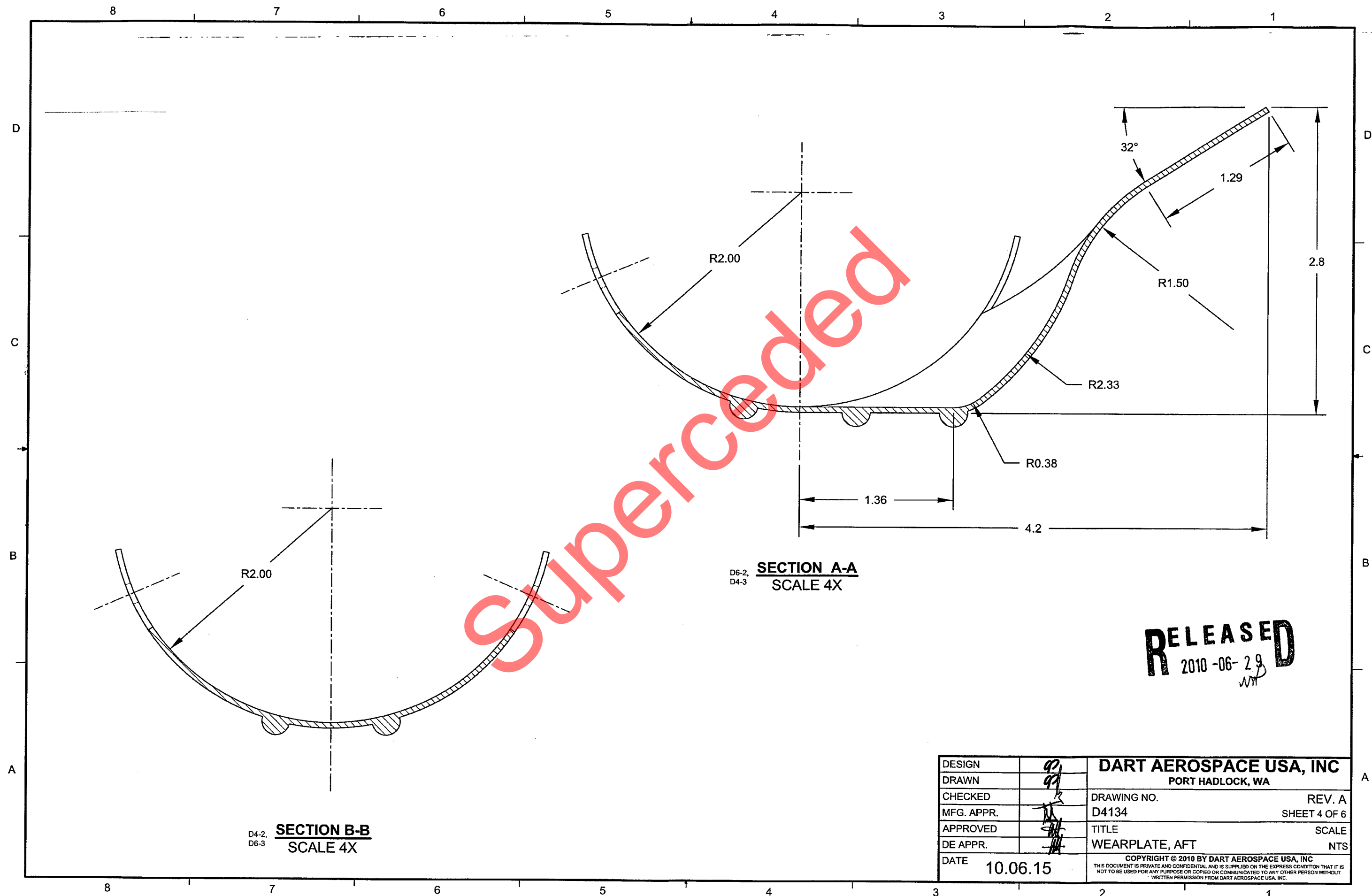
- NOTES:**
- 1) MATERIAL: MAKE FROM D4134-1F
 - 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.8 lbs
 - 8) WELD PER QSI 004
 - 9) 2059B HARDCOAT WELDS, 0.063 TO 0.125 HIGH

RELEASED
2010-06-29

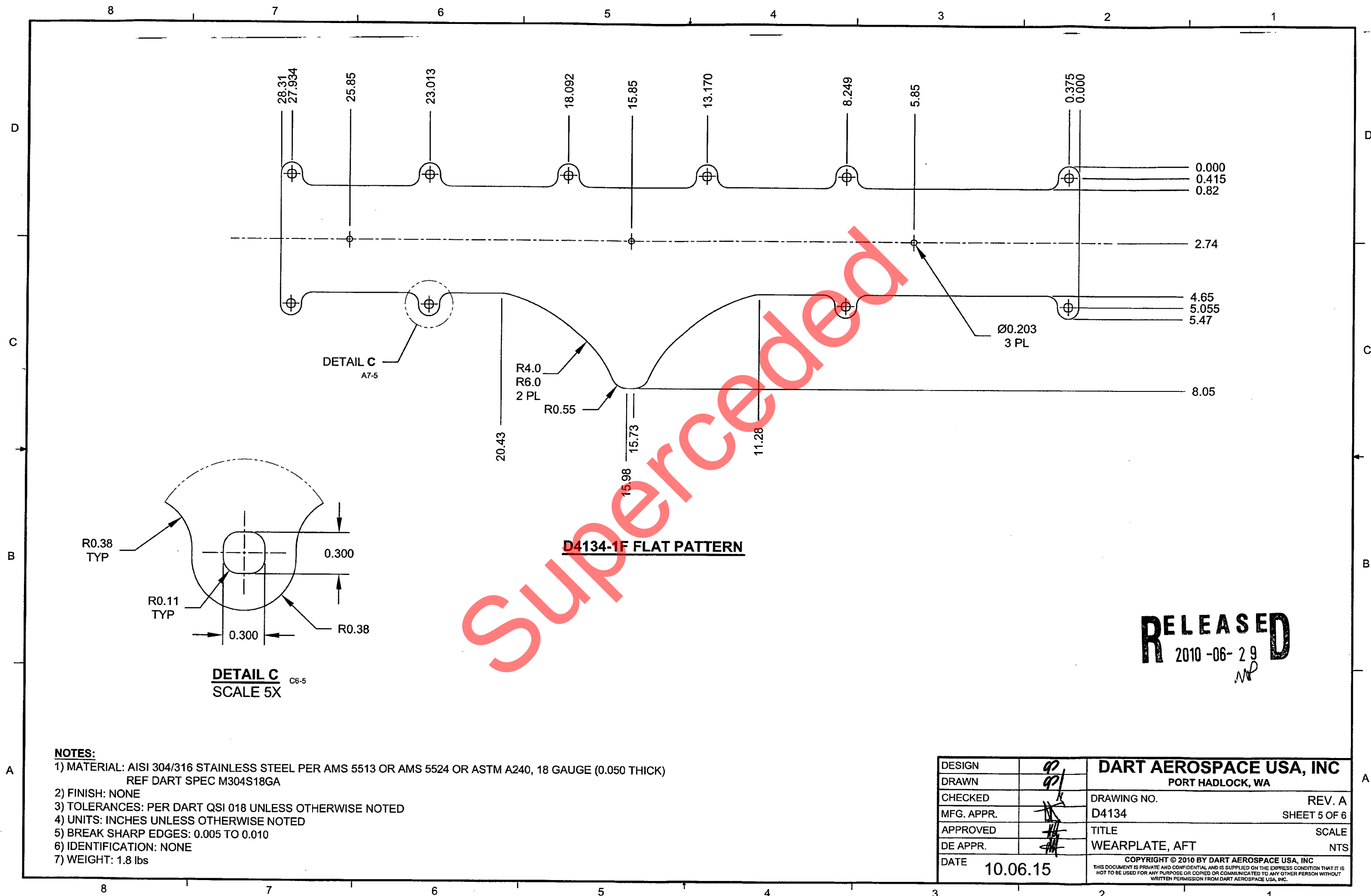
DESIGN	92	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	97		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4134	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE, AFT	NTS
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8 7 6 5 4 3 2 1





DESIGN	92	DART AEROSPACE USA, INC	
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CHECKED	11	DRAWING NO.	REV. A
MFG. APPR.	11	D4134	SHEET 4 OF 6
APPROVED	11	TITLE	SCALE
DE APPR.	11	WEARPLATE, AFT	NTS
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D4134-1F FLAT PATTERN

RELEASED
2010-06-29
MP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524 OR ASTM A240, 18 GAUGE (0.050 THICK)
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.8 lbs

DESIGN	92	DART AEROSPACE USA, INC	
DRAWN	92	PORT HADLOCK, WA	
CHECKED	92	DRAWING NO.	REV. A
MFG. APPR.	92	D4134	SHEET 5 OF 6
APPROVED	92	TITLE	SCALE
DE APPR.	92	WEARPLATE, AFT	NTS
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